

**Test Report No. 7191109051-MEC15/B4-YWA**  
dated 25 Mar 2015



PSB Singapore

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**SUBJECT:**

Non-combustibility test on "Hicem Board" Fibre Cement Board material submitted by Ramco Industries Limited on 09 Mar 2015.

**TESTED FOR:**

Ramco Industries Limited  
98A, Auras Corporate Centre  
Dr. Radhakrishnan Road  
Chennai 600004  
India

**DATE OF TEST:**

16 Mar 2015 and 17 Mar 2015

**PURPOSE OF TEST:**

To determine whether the material is non-combustible when it is exposed to the conditions of the test specified in British Standard 476: Part 4: 1970 "Fire Test on Building Materials and Structures - Non-combustibility Test for Materials".

The test was conducted at TÜV SÜD PSB's fire test laboratory located at No. 10 Tuas Avenue 10, Singapore 639134.



LA-2007-0380-A  
LA-2007-0381-F  
LA-2007-0382-B  
LA-2007-0382-B-1  
LA-2007-0383-G  
LA-2007-0383-G-1

LA-2007-0384-G  
LA-2007-0385-E  
LA-2007-0386-C  
LA-2010-0464-D  
FFT-2013-0002-A

The results reported herein have been performed in accordance with the laboratory's terms of accreditation under the Singapore Accreditation Council - Singapore Laboratory Accreditation Scheme. Tests/Calibrations marked "Not SAC-SINGLAS Accredited" in this Report are not included in the SAC-SINGLAS Accreditation Schedule for our laboratory.

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**TUV®**



**DESCRIPTION OF SAMPLES:**

Thirty-five pieces of specimen, said to be "Hicem Board" (10mm thick) Fibre Cement Board material comprising of Cellulose Fibre Cement Board, each of nominal size of 40mm x 40mm were submitted. The nominal thickness and bulk density of the specimen were found to be approximately 9.9mm and 1321kg/m<sup>3</sup> respectively. Six blocks of specimen, each of nominal test size of 40mm x 40mm x 50mm thickness were prepared.

**TEST PROCEDURE:**


Specimens were exposed to the specified heating conditions (750 ± 10°C) in a furnace conforming to Clause 6 and illustrated in Figure 1, 2 and 3 of the Standard. The furnace was heated and its temperature stabilized at 750 ± 10°C for more than 10 minutes. One specimen was then inserted in the furnace, the whole operation was performed in less than 5 seconds. The temperature of the specimens and the furnace were measured by two separate Chromel/Alumel thermocouples continuously for 20 minutes on the chart of a recorder. The flaming time of the specimen was determined by a stop watch. The procedure was repeated twice for two other specimens, one at each time.

**RESULTS:**

| Description                       | Specimen 1      | Specimen 2      | Specimen 3      | Requirements |
|-----------------------------------|-----------------|-----------------|-----------------|--------------|
| Time of continuous flaming (sec.) | 0               | 0               | 0               | <10          |
| Temperature rise of furnace (°C)  | 42              | 42              | 46              | <50          |
| Temperature rise of sample (°C)   | 0               | 9               | 0               | <50          |
| Classification                    | Non-combustible | Non-combustible | Non-combustible | -            |

**CONCLUSION:**

A non-combustibility test for materials in accordance with British Standard 476 Part 4 : 1970 has been performed on the material as described in this report and the classification of the sample is non-combustible.

  
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(Fire Property)  
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